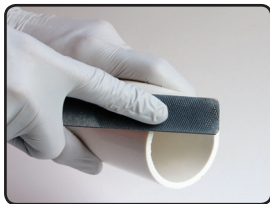


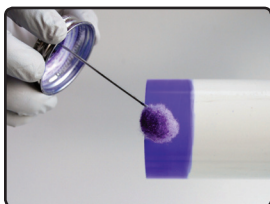


SOLVENT CEMENTING PLASTIC PIPE AND FITTINGS



1. PREPARE

Cut pipe square and remove burrs from edges.
Remove any dirt and moisture with rag.
Check that pipe enters fitting 1/3 to 2/3 of socket depth.



2. APPLY PRIMER or CLEANER

Apply primer (or cleaner*) to pipe and fitting.
Use a suitable applicator 1/2 the size of pipe diameter.

*Cleaner may be used on non-pressure or small dia. applications where primer may not be required.



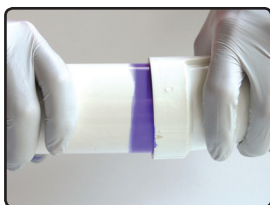
3. APPLY CEMENT TO FITTING

Immediately apply cement to the inside of fitting while surface is still wet from primer.



4. APPLY CEMENT TO PIPE

Apply cement to outside of pipe.
Make sure joining surfaces are still wet before making joint, if not, apply second coat of cement to pipe.



5. ASSEMBLE

Immediately assemble pipe and fitting with a twisting motion (1/4 turn) until pipe bottoms into socket.
Hold together for 15 sec. to prevent push-out.

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